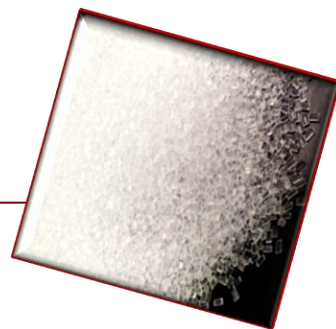


Firestone

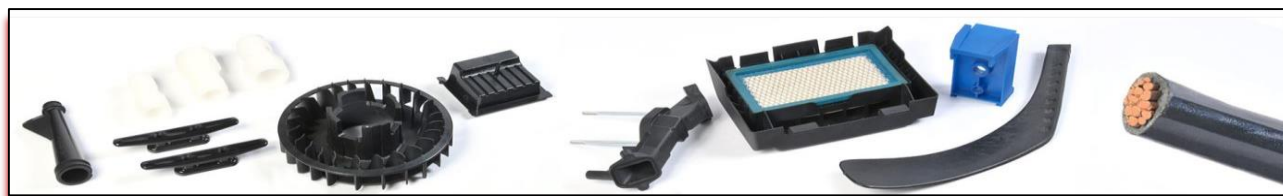


CLM200 – 001 Nylon 6 Resin – Lubricated Natural Chips

TYPICAL PROPERTIES

Application		Compounding/Extrusion	
Colour		Natural White	
Heat Stabilized		No	
Modified		Yes	
Lubricated		No	
Relative Viscosity	Sulfuric Acid	3.2	
	Formic Acid	82	
Moisture	% Max	0.08	
Chip Size	mm	1.50 – 2.70	
Mould Shrinkage	%	1.3	ASTM D955
Specific Gravity		1.13	ASTM D792
Tensile Strength	MPa	83	ASTM D638
	PSI	11,800	
Elongation	%	60	ASTM D638
Flex Modulus	MPa	2758	ASTM D790
	PSI	400,000	
Flex Strength	MPa	103	ASTM D790
	PSI	15,000	
Notched Izod Impact	Ft.lb/in	1	ASTM D256
Deflection Temp.	0.45MPa / 66 PSI	180 DegC	ASTM D648
	1.82 MPa / 264 PSI	65 DegC	
Melt Temperature		220 DegC	

NON WARRANTY. The information presented in this publication is based upon the research and experience of Firestone and is to the best of its knowledge accurate; however, no guarantee of its accuracy is made. Since Firestone has no control over the conditions under which its products may be employed and since information as to the physiological and other properties of its products is incomplete, Firestone cannot guarantee the results obtained and assumes no liability whatsoever for possible damage or injury whether or not caused by following the suggestions in this brochure. Firestone will not be liable for resulting or consequential damage. Firestone warrants that none of its commercial products infringes the claims of any Canadian or United States patent but no license is granted nor recommendation made hereby to practice any invention covered by any patent owned by Firestone or by others.



Firestone® Textiles Company

1200 Dundas Street East, Woodstock, ON N4S 7Y9, Canada, Tel: +1 519-421-5648, Fax: +1 519-537-6235